AMENDMENTS TO THE CLAIMS

This listing of the claims will replace all prior versions, and listings of claims in the Application.

Claims 1-10 (Cancelled)

Claim 11 (Original) A method of manufacturing a laminated cove molding member comprising the steps of:

providing a rectangular sheet of substrate material having a preselected length, a preselected width, a first preselected thickness, a first planar face, and an opposed second planar face;

providing a laminate strip;

providing an adhesive;

applying the adhesive to the first planar face of the rectangular sheet;

adhering the laminate strip to the adhesive on the first planar face of the rectangular sheet, said laminate strip being wear resistant and impervious to water;

allowing the adhesive to cure after adhering the laminate strip to form a laminated structure;

removing a portion of the laminated structure to create a third planar surface intersecting the laminate strip at a preselected acute angle to the first planar face;

planing the surface of the third planar face to provide a flat surface having a preselected surface finish;

removing a portion of the laminated structure from the first planar face and opposite the third planar face to form a fourth planar face substantially parallel to the third planar face, the distance between the third planar face and the fourth planar face being a preselected thickness and to form a fifth planar surface substantially perpendicular to the fourth planar surface, the fifth planar surface forming a second preselected acute angle with the first planar surface;

planing the surface of the fifth planar face to provide a flat, smooth having a preselected surface finish.

Claim 12 (Original) The method of claim 11, wherein the first preselected acute angle is in the range of about 15° to about 75° and the second preselected acute angle is in the range of about 15° to about 75°, wherein the sum of the first and second acute angles is about 90°.

Claim 13 (Original) The method of claim 12 wherein the first preselected acute angle is about 45° and the second preselected acute angle is about 45°.

Claim 14 (Original) A method of manufacturing a laminated cove molding member comprising the steps of:

providing an extrusion die having a preselected size having a predetermined cross-section defined by at least four contiguous lines, wherein a first line intersects a second line at a first preselected acute angle, wherein a third line intersects the first line at a second preselected acute angle, wherein a fourth line intersects the third line at about a right angle, and wherein the second and fourth lines are substantially parallel to one another and separated by a preselected distance that forms a preselected thickness;

providing a substrate material having a preselected length, said substrate material having a preselected cross-sectional area to allow it to cover the extrusion dye of a preselected size;

extruding the substrate material through the extrusion dye, wherein the extruded substrate material has the cross-section of the die;

providing a strip of laminate material, wherein said laminate material is wear resistant and impervious to water;

affixing the laminate to a planar face of the substrate material;

Claim 15 (Original) The method of claim 14, wherein the first preselected acute angle is in the range of about 15° to about 75° and the second preselected acute angle is in the range of about 15° to about 75°, wherein the sum of the first and second acute angles is about 90°.

Claim 16 (Original) The method of claim 15 wherein the first preselected acute angle is about 45° and the second preselected acute angle is about 45°.

Claim 17 (Original) A method of manufacturing a laminated cove molding member comprising the steps of:

providing an injection mold having a preselected size, said injection mold having an inner and an outer surface, said inner surface having a predetermined cross-section defined by at least four contiguous lines, wherein a first line intersects a second line at a preselected acute angle, wherein a third line intersects the first line at a preselected acute angle, wherein a fourth line is at a substantially right angle to the third line, and wherein the second and fourth lines are substantially parallel to one another and separated by a preselected distance that forms a preselected thickness;

providing substrate material to form a cove molding;

injecting the substrate material into the injection mold;

allowing the cove molding to cure;

removing the cove molding from the injection mold;

providing a strip of laminate material, wherein said laminate material is wear resistant and impervious to water;

adhering the laminate to the first planar face of the cove molding to form a laminated cove molding;

Claim 18 (Original) The method of claim 17, wherein the first preselected acute angle is in the range of about 15° to about 75° and the second preselected acute angle is in the range of about 15° to about 75°.

Claim 19 (Original) The method of claim 18 wherein the first preselected acute angle is about 45° and the second preselected acute angle is about 45°.

Claim 20 (Cancelled)